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Let us know your requirements – we will be happy to provide you with information directly and personally.

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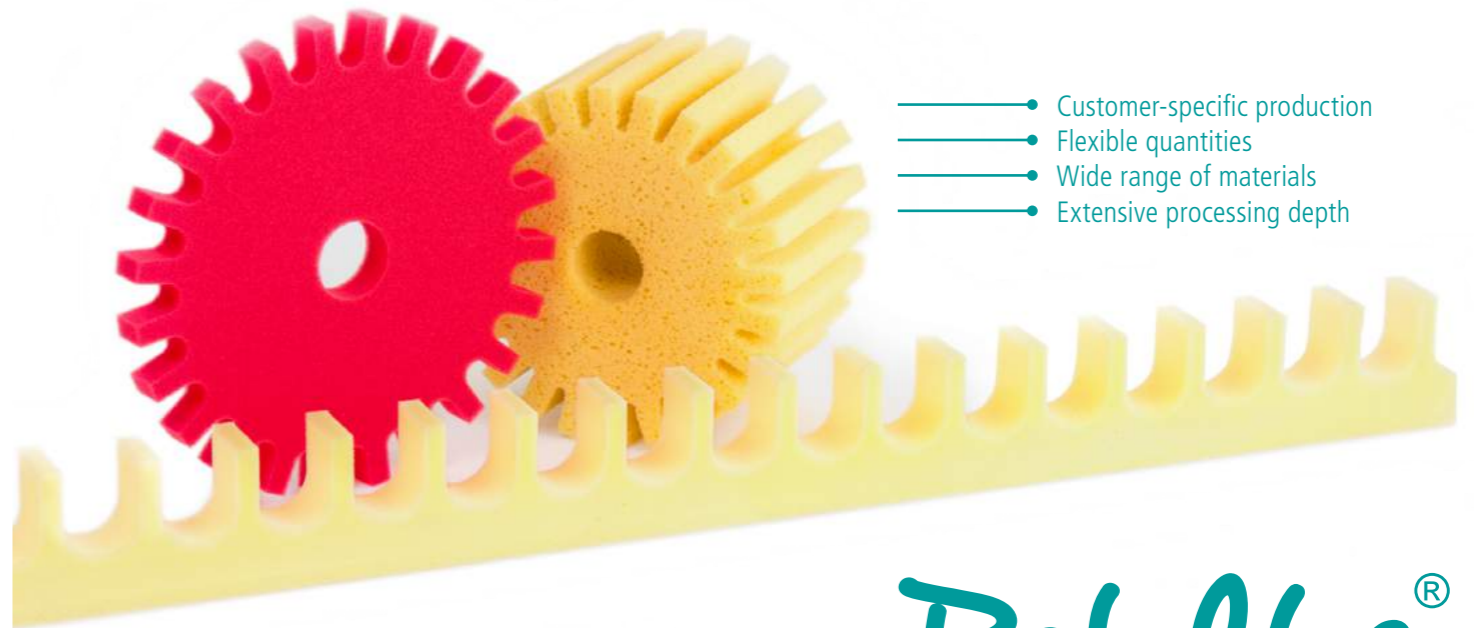
## Foam materials and foam processing

Individual solutions made of foams for over 60 years.

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**Pahlke**<sup>®</sup>  
Schaumstoffe



- Customer-specific production
- Flexible quantities
- Wide range of materials
- Extensive processing depth

**Pahlke**<sup>®</sup>  
Schaumstoffe



## Quality as a matter of principle

### MODERN AND FLEXIBLE

In 1959, Oskar Pahlke laid the cornerstone for processing PUR foam materials by founding the Pahlke Schaumstoffe company in Sankt Katharinen. In 2009, Patrick Kopischke, the son-in-law of Oskar Pahlke, joined the company, and it has been managed by the second generation since then. From these humble beginnings, the company has now grown into a dynamic family business. As a locally rooted, medium-sized business, we combine "old-fashioned" values with modern, flexible processes and methods. We place particular emphasis on giving our customers tailored advice and support for the implementation of their wishes and requirements, as well as flexible and efficient manufacturing of customer-specific products in a variety of batch sizes.



### A BASIS OF TRUST

We place great value on trust and on long-term, personal partnerships with our customers, suppliers, and employees. We are aware that commercial business is subject to particular constraints that we must deal with every day. Nevertheless, our dealings with each other should always be based on respect and honesty. We take pride in our reliability, even though we are not infallible either – unfortunately. We do not promise anything we cannot deliver, and we live up to our promises. If we should make a mistake, we own up to it – no excuses. We hold our employees and business partners to the same standards.



### COMMITMENT TO QUALITY

Our unconditional commitment to quality stems from our values. We understand the term "quality" to mean not only the quality of our products, but also the quality of our processes and our customer service. Furthermore, we place special emphasis on consistently honouring and developing these processes with a view to their qualitative impact as well as their cost and resource efficiency – for the benefit of our customers and our environment. In our opinion, quality customer service includes easy availability, fast response times, and expert advice. All of this combined with personal knowledge of our customers' specific concerns and an open ear for their particular requirements.



### CERTIFIED TO ISO 9001 STANDARD

Our claim to quality is proven by our certification to ISO 9001 standard, which has been in place since 2004. Moreover, our customers from the automotive industry, medical technology, and the food sector can likewise attest to this, as we reliably meet their special quality demands on a daily basis. Whether you need initial sample inspection reports, development releases, or IMDS entries – we are sure to meet your quality requirements.





More than 4,000 different products for a wide range of industries

### INDUSTRY AND ENGINEERING

Foam and other cellular materials cover a tremendous range of technical properties and offer versatile design possibilities. As a result, they are used in a variety of applications, including the automotive industry, mechanical engineering, and other industrial sectors.

**Our materials provide optimal solutions for your particular requirements.**



### CLEANING AND CARE

Foam materials are excellent for thorough, gentle cleaning and care – both in the professional world, where standards for suction power and durability are very high, and in the private realm, such as household cleaning or car care.

**The potential applications of our cleaning and care products are as varied as our customers' design possibilities.**



### MEDICAL AND REHAB TECHNOLOGY

On account of their special properties that ensure optimal flexibility or strength to suit the specific application, foam materials are often used as support and positioning aids. They are also used in medical technology and wound care.

**We will help you to find the right foam material and assist in your product design – from the initial concept to the finished product.**



### PACKAGING AND PROTECTION

Packaging and inserts made of foam combine optimal protection with clearly sorted and attractive presentation. Their shock resistance and various processing options make foam materials the ideal choice for the packaging of sensitive and high-value items.

**For packaging, protecting, or sorting – we develop and manufacture customised solutions for your products.**



### ADVERTISING AND PROMOTION

Sponges and other items made of foam are ideal advertising materials, particularly for products and services related to cleaning and care. However, foam materials can also be used to create unique promotional items and gimmicks with an additional practical use for the automotive, household, or leisure sectors.

**The unique promotional items that we design for your campaigns will be remembered for a long time.**





## From foam blocks to ready-made articles

### CUSTOMISED DEVELOPMENT AND MANUFACTURING

As a so-called "private label" producer, we specialise in implementing the individual requirements of our customers, regardless of whether they market our products under their own name or process them further and integrate them in their own articles. From consulting on the most suitable materials to developing the finished product and fabricating samples and prototypes to producing single pieces, small lots, or large series – we are at your side to support you at all times. Personal, competent, and reliable.



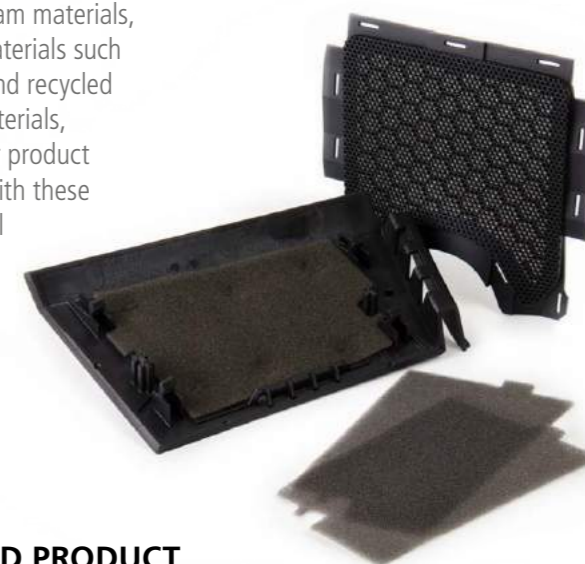
### FROM SINGLE-UNIT PRODUCTION TO LARGE SERIES

We manage our production quantities according to our customers' needs, not shift quotas or set-up times. We fabricate samples and prototypes as well as single pieces, but can obviously produce in small or large series too. During development, our camera-aided data collection ensures short design times and low expenditures. In terms of production, you can take advantage of our diversified and modern machinery, which provides a variety of different, efficient manufacturing processes for a wide range of requirements and lot sizes. CNC-controlled manufacturing processes such as milling or water jet cutting allow the cost-efficient production of single pieces and small series, as they do not require moulds and avoid the associated costs.



### FOAM AND CELLULAR MATERIALS FOR EVERY APPLICATION

Since 1959, we have processed polyurethane (PUR) flexible foam materials, based on ester as well as ether. Over the years, other foam materials such as cross-linked and non-cross-linked polyethylene (PE) foam and recycled composite foam materials have been added. Other cellular materials, such as sponge rubber and cellular rubber, are also part of our product range. We have gained an exceptional wealth of experience with these materials through the years, both with each individual material and their combinations. The many years of specialisation and experience ensure that we use only state-of-the-art materials that are optimally suited for each application.



### FROM THE RAW MATERIAL TO THE FINISHED PRODUCT

As one of Germany's leading processors of foam materials, we supply our customers with a diverse range of finished products, as well as raw and semi-finished goods in the form of blocks, rolls, or sheets upon request. A wide range of different production processes enables us to give every product the desired shape. A number of different printing methods as well as automated labelling and packaging systems facilitate the production of ready-to-use consumer items in various packages for retail and commercial sales. Whatever shape you require, we deliver what you need quickly, cost-effectively, and reliably.

