

CONTRACT MANUFACTURING AT PAHLKE

Our expert knowledge of processing for optimal results

In addition to producing and delivering finished products, we are also happy to act as a contract manufacturer for you. Whether splitting, cutting, die cutting or contour cutting—we also offer our wide range of processing options on a contract basis. You provide the material and we process it according to your wishes and requirements!

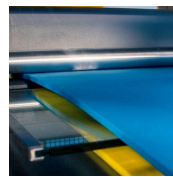
We will be happy to advise you on various production options and work with you to find the best solution for you and your customers.

Splitting foam materials on a contract basis



With our two splitting machines, we are able to split a wide range of materials of various densities. You provide us with your raw materials in block form and we split the material into the desired thickness and either send it back to you or deliver it to your customer in neutral packaging.

Laminating foam material on a contract basis



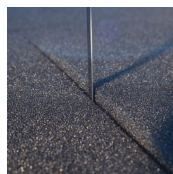
We can bond PE foam sheets together using our laminator. This allows us to join sheets of different colours, which can then be further processed into products such as shadow boards. PE foam materials can also be added by lamination to achieve the desired thickness.

Bonding foam materials on a contract basis



With our bonding equipment, we can bond, coat, or apply self-adhesive backing to a wide range of materials. You supply your materials in block, sheet, or roll form, and we'll bond them for you. Additional processing and finishing options are also available.

Cutting foam material on a contract basis



With our vertical cutting machines, we can cut a wide variety of materials for you on a contract basis. You supply the block or sheet materials, and we'll take care of the cutting for you. We can also provide further assembly or finishing as part of our contract services.

Water jet cutting on a contract basis



With our pure water cutting system we can cut a wide variety of contours from foam and other cellular materials for you on a contract basis. After receiving the supplied raw material, we will work with you to create a drawing and machine data.

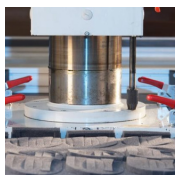
Contour cutting on a contract basis



We can also manufacture on a contract basis using our horizontal contour cutter. You supply your raw materials in block form, and we'll take care of the three-dimensional contour cutting for you. We can also produce the designs and drawings for the desired items.

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Die cutting foam material on a contract basis



With our various die-cutting machines, we can cost-efficiently die cut your materials in a wide variety of shapes. In addition to the processing of sheets, block goods, or pre-cuts, we can also process roll material. You can either provide the required cutting die yourself or have us manufacture a new one for your item.

Milling foam material on a contract basis



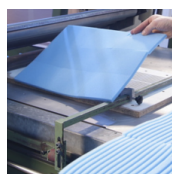
Our CNC milling machine allows us to mill different contours in PE foam materials. We are also happy to mill raw materials that you supply in block, sheet, or pre-cut form, and can process combinations of different PE foam materials with our CNC milling machine.

Contour milling on a contract basis



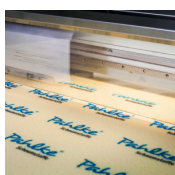
With our contour milling machine, we can produce round, oval, or tapered sponges from square pre-cuts. We place the pre-cut on a suitable template and then mill along the template contour to produce the desired contour.

Shape cutting on a contract basis



Shape cutting (also known as compression cutting) allows us to produce individual contours and 3D shapes. PUR foam materials are pressed into a tool and then cut off, creating the three-dimensional shape.

Printing foam material on a contract basis



With three different printing processes on offer, there are a wide range of options for achieving the optimal printing result on your products. In the case of contract printing, you supply your raw materials as part-finished or finished products and we print them with the desired motif in one or more colours.

Laser engraving on a contract basis



With our CO2 laser we can engrave logos, labelling or lettering onto PE and PUR foam materials. In the case of contract laser engraving, you supply your items and we will laser engrave them to your requirements. This technique can also be combined with upstream or downstream production processes on a contract basis.

Labelling foam material on a contract basis



We offer labelling services, where we apply labels and inserts provided by you, or printed by us, to your items. You supply your products and any required labelling materials, and we'll take care of the labelling for you. Upon request, we can also carry out the subsequent assembly for you on a contract basis.

Foam material packaging on a contract basis



We are also happy to take care of the assembly and packaging of your foam products for you as a service provider. We offer a range of packaging materials and options, or you can provide your own packaging materials and we will just assemble everything for you. We also work with various partner companies to offer you cost-effective packaging of your items.

We will be happy to advise you on various production options and work with you to find the best solution for you and your customers. Contact our sales department here and let us know your requirements and wishes.



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